

Work Order ID 110570***110570***

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Tuesday, December 31, 2013 10:29:24 AM

Item ID: D412-742-013 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Skidtube (Fits LH or RH) High Gear Apical Tri-Bag Float Compatible
Start Date: 12/31/2013 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 12/31/2013 Req'd Qty: 1.00 ***1*** Customer:
Reference: disassemble

Approvals: Process Plan: MF Date: 13-12-31 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
IIN D412-742	E								

150

0.00

150

Packaging

Memo

0.00

Packaging

PULL FROM STOCK D412-742-013 X 1 B107559

DISSASSEMBLE AND RETURN TO STOCK UNDER ORIGINAL BATCH
NUMBER

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-813-632-5200	
P/N	D412-742-013	Q/C	CHG007		
DESC.	Float Skidtube	S/C	SR01583SE		
LOT	B107559	S/C	SH05-37		
MODEL	205/210/212/412/AB412	S/C			
PATENTS US 7,573,544 CA 2,222,814 EUROPEAN No. 7,082,855				MADE IN CANADA 027292	

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Work Order ID: 110570

Parent Item: D412-742-013

Parent Item Name: Skidtube (Fits LH or RH) High Gear Apical Tri-Bag Float Compatible

Start Date: 12/31/2013

Required Date: 12/31/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: A05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC
 IPP Rev: E 09-01-23 as per DSI9441 DD verified by: EC IPP Rev: F: add AN4C7A DD
 10.01.13 verified by: EC IPP Rev: G 11.11.01 as per DSI9517 REV.B DD verified
 by: EC IPP rev: H 12.01.12 PER IIN REV.E DD VERF: IPP Rev: I add AN4C47A
 DD 12.03.14 verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C37A BOLT		Purchased	No				Each	127.0000		-1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST324		4							
				M121068		4							
				ST353		123							
				M126345		48							
				M127823		75							
AN3C40A Bolt		Purchased	No				Each	28.0000		-1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		5							
				11442		5							
				ST353		23							
				114442		1							
				M125958		1							
				M126176		21							

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Parent Item: D412-742-013

Parent Item Name: Skidtube (Fits LH or RH) High Gear Apical Tri-Bag Float Compatible

Start Date: 12/31/2013

Required Date: 12/31/2013

Start Qty: 1.00

Required Qty: 1.00

AN3C41A Purchased No Each 71.0000
Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	9	
103324	4	
122843	5	
ST353	62	
m127300	12	
m127544	25	
m127823	25	

-1

AN3C42A Purchased No Each 32.0000
Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	5	
121103	5	
ST353	27	
m126293	2	
m127300	25	

-1

AN3C43A Purchased No Each 93.0000
Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	10	
120465	10	
ST354	83	
120465	4	
M126007	4	
M126621	25	
M127201	25	
M127721	25	

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Work Order ID: 110570

Parent Item: D412-742-013

Parent Item Name: Skidtube (Fits LH or RH) High Gear Apical Tri-Bag Float Compatible

Start Date: 12/31/2013

Required Date: 12/31/2013

Start Qty: 1.00

Required Qty: 1.00

AN3C46A Purchased No Each 112.0000

Bolt

Location	Loc Qty	Loc Code
FG	10	
122843	10	
ST353	95	
M127578	20	
M127823	75	
ST354	7	
M127281	7	

AN4C47A Purchased No Each 95.0000

Bolt

Location	Loc Qty	Loc Code
FG	10	
122491	10	
ST359	10	
112491	4	
M126007	6	
ST517a	75	
M126293	75	

AN4C52A Purchased No Each 65.0000

Bolt

Location	Loc Qty	Loc Code
FG	5	
122518	5	
ST360	10	
122518	4	
M126293	6	
ST518	50	
M126007	50	

-5

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Work Order ID: 110570

Parent Item: D412-742-013

Parent Item Name: Skidtube (Fits LH or RH) High Gear Apical Tri-Bag Float Compatible

Start Date: 12/31/2013

Required Date: 12/31/2013

Start Qty: 1.00

Required Qty: 1.00

AN4C53A Purchased No Each 51.0000

BOLT

Location	Loc Qty	Loc Code
ST360	21	
122193	3	
M127204	18	
ST518	30	
M127061	30	

AN4C6A Purchased No Each 429.0000

Bolt

Location	Loc Qty	Loc Code
FG	14	
103344	4	
121657	10	
ST355	415	
m125709	415	

AN4C7A Purchased No Each 165.0000

BOLT

Location	Loc Qty	Loc Code
ST355	4	
109147	4	
ST513	61	
125388	61	
ST518	100	
m127363	100	

AN6C12A Purchased No Each 114.0000

Bolt

Location	Loc Qty	Loc Code
ST339	56	
M127290	56	
ST505	58	
M126105	8	
M126180	50	

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Work Order ID: 110570

Parent Item: D412-742-013

Parent Item Name: Skidtube (Fits LH or RH) High Gear Apical Tri-Bag Float Compatible

Start Date: 12/31/2013

Required Date: 12/31/2013

Start Qty: 1.00

Required Qty: 1.00

D2571 Manufactured No Each 15.0000
Saddle, Fwd, Out

Location	Loc Qty	Loc Code
ST441	15	
104701	7	
105995	1	
108297	7	

(-1) ~~8~~

D2572 Manufactured No Each 18.0000
Saddle, Fwd, In

Location	Loc Qty	Loc Code
ST441	18	
105572	1	
106514	5	
108485	12	

(-1) ~~8~~

D2573 Manufactured No Each 20.0000
Saddle, Aft, Out

Location	Loc Qty	Loc Code
ST442	20	
105413	4	
108126	4	
108523	12	

(-1) ~~8~~

D2574 Manufactured No Each 16.0000
Saddle, Aft, In

Location	Loc Qty	Loc Code
ST442	16	
106416	6	
108523	10	

(-1) ~~8~~

D2747 Manufactured No Each 147.0000
Set Screw

Location	Loc Qty	Loc Code
ST017	147	
106173	60	
86827	86	
99355	1	

(-4) ~~8~~

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Work Order ID: 110570

Parent Item: D412-742-013

Parent Item Name: Skidtube (Fits LH or RH) High Gear Apical Tri-Bag Float Compatible

Start Date: 12/31/2013

Required Date: 12/31/2013

Start Qty: 1.00

Required Qty: 1.00

D2876 Manufactured No Each 55.0000
Saddle Spacer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST020	55	
106074	28	
108425	27	

(-2)
MF 13-12-31
\$

D2877 Manufactured No Each 55.0000
Saddle Spacer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST020	55	
103013	2	
106231	27	
108487	26	

(-2)
MF 13-12-31
\$

D3403-1 Manufactured No Each 146.0000
Bushing

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST041	146	
88782	146	

(-8)
MF 13-12-31
\$

D3403-3 Manufactured No Each 185.0000
Bushing

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST041	185	
88783	185	

(-8)
MF 13-12-31
\$

D3403-5 Manufactured No Each 118.0000
Bushing

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST042	118	
88784	118	

(-8)
MF 13-12-31
\$

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Parent Item: D412-742-013

Parent Item Name: Skidtube (Fits LH or RH) High Gear Apical Tri-Bag Float Compatible

Start Date: 12/31/2013

Required Date: 12/31/2013

Start Qty: 1.00

Required Qty: 1.00

D3405-041 Manufactured No Each 23.0000
Gh Lug

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST468	23	
108258	1	
108437	12	
109490	10	

① YMF 13-12-31
\$

D3405-043 Manufactured No Each 34.0000
Gh Lug

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST461	16	
107261	16	
ST468	18	
105544	2	
108792	16	

① YMF 13-12-31
\$

D3407-041 Manufactured No Each 22.0000
Tow Ring

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST444	3	
107840	3	
ST463	19	
102347	1	
107954	6	
108404	4	
109405	8	

① YMF 13-12-31
\$

D3417-3 Manufactured No Each 63.0000
Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	7	
33519	7	
ST042	56	
106077	14	
109129	40	
93758	2	

② YMF 13-12-31
\$

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Work Order ID: 110570

Parent Item: D412-742-013

Parent Item Name: Skidtube (Fits LH or RH) High Gear Apical Tri-Bag Float Compatible

Start Date: 12/31/2013

Required Date: 12/31/2013

Start Qty: 1.00

Required Qty: 1.00

D3456-1 Manufactured No Each 128.0000
Washer

Location	Loc Qty	Loc Code
FG	7	
25701	7	
ST046	121	
103539	1	
103787	25	
107629	17	
109751	78	

(-1)

MF 13-12-31

8

D3533-1 Manufactured No Each 114.0000
Set Screw

Location	Loc Qty	Loc Code
ST054	114	
102438	114	

(-2)

MF 13-12-31

8

D3672-11 Manufactured No Each 350.0000
Washer

Location	Loc Qty	Loc Code
FG	10	
77483	10	
ST060	340	
77483	8	
91746	332	

(-8)

MF 13-12-31

8

D3672-3 Manufactured No Each 366.0000
Phenolic Washer

Location	Loc Qty	Loc Code
FG	111	
84432	11	
89273	100	
FP001	87	
107316	87	
ST061	168	
93925	168	

(-32)

MF 13-12-31

8

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Parent Item: D412-742-013

Parent Item Name: Skidtube (Fits LH or RH) High Gear Apical Tri-Bag Float Compatible

Start Date: 12/31/2013

Required Date: 12/31/2013

Start Qty: 1.00

Required Qty: 1.00

D3672-9 Washer Manufactured No Each 358.0000

(-8) MF 13-12-31

Location	Loc Qty	Loc Code
ST060	358	
81763	8	
94989	350	

D412-742-013 Skidtube (Fits LH or RH) High Gear Apical Tri-Bag Float Compatible Manufactured No Each 9.0000

(1) MF 13-12-31

Location	Loc Qty	Loc Code
FG	2	
101489	1	
102316	1	
FG073	7	
102317	1	
103720	1	
105980	1	
105981	1	
107560	1	
108724	1	
108725	1	

107559

MF 13-12-31

D412-742-043 Replacement Skidtube (Fits LH or RH) High Gear Apical Tri-Bag Float Compatible Manufactured No Each 1.0000

(-1)

Location	Loc Qty	Loc Code
FG	1	
108392	1	

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Work Order ID: 110570

Parent Item: D412-742-013

Parent Item Name: Skidtube (Fits LH or RH) High Gear Apical Tri-Bag Float Compatible

Start Date: 12/31/2013

Required Date: 12/31/2013

Start Qty: 1.00

Required Qty: 1.00

MS21043-3 Purchased No Each 932.0000
Nut

Location	Loc Qty	Loc Code
FG	80	
103691	80	
GA	18	
m126741	18	
ST315	834	
124555	92	
m126741	742	

13 YMF 13-12-31
B

MS21043-4 Purchased No Each 676.0000
Nut

Location	Loc Qty	Loc Code
FG	40	
104603	40	
GA	58	
125807	58	
ST509	578	
m127255	578	

29 YMF 13-12-31
B

NAS1149C0432R Purchased No Each 5,318.0000
WASHER

Location	Loc Qty	Loc Code
GA	2009	
m125807	2009	
ST292	68	
119124	6	
121255	7	
121825	8	
122441	55	
ST510a	3241	
m126221	3241	

32 YMF 13-12-31
B

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Work Order ID: 110570

Parent Item: D412-742-013

Parent Item Name: Skidtube (Fits LH or RH) High Gear Apical Tri-Bag Float Compatible

Start Date: 12/31/2013

Required Date: 12/31/2013

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0632R

Purchased No

Each 148.0000

WASHER

(-8)
MF 13-12-31
\$

Location

Loc Qty

Loc Code

ST292

148

121825

8

125654

140

LOT TRACKING !!

Parent Item ID /	Reason	Lot Qty	Lot Nbr	Lot Trans Date
AN3C37A	107559	-1	M126345	11/20/2013 2:12:36 PM
AN3C40A	107559	-1	M125958	11/20/2013 2:12:36 PM
AN3C41A	107559	-1	m127300	11/20/2013 2:12:36 PM
AN3C42A	107559	-1	m126293	11/20/2013 2:12:35 PM
AN3C43A	107559	-4	M126007	11/20/2013 2:12:36 PM
AN3C46A	107559	-5	M127281	11/20/2013 2:12:36 PM
AN4C47A	107559	-4	M126007	11/20/2013 2:12:40 PM
AN4C52A	107559	-4	M126293	11/20/2013 2:12:38 PM
AN4C53A	107559	-4	M127204	11/20/2013 2:12:38 PM
AN4C6A	107559	-16	m125709	11/20/2013 2:12:38 PM
AN4C7A	107559	-4	125388	11/20/2013 2:12:37 PM
AN6C12A	107559	-8	M126105	11/20/2013 2:12:38 PM
D2571	107559	-1	104701	11/20/2013 2:12:40 PM
D2572	107559	-1	105572	11/20/2013 2:12:39 PM
D2573	107559	-1	108525	11/20/2013 2:12:39 PM
D2574	107559	-1	106416	11/20/2013 2:12:39 PM
D2747	107559	-4	106173	11/20/2013 2:12:38 PM
D2876	107559	-2	106074	11/20/2013 2:12:39 PM
D2877	107559	-2	103013	11/20/2013 2:12:39 PM
D3403-1	107559	-8	88782	11/20/2013 2:12:39 PM
D3403-3	107559	-8	88783	11/20/2013 2:12:37 PM
D3403-5	107559	-8	88784	11/20/2013 2:12:39 PM
D3405-041	107559	-1	108258	11/20/2013 2:12:37 PM
D3405-043	107559	-1	105544	11/20/2013 2:12:37 PM
D3407-041	107559	-1	102347	11/20/2013 2:12:37 PM
D3417-3	107559	-2	93758	11/20/2013 2:12:36 PM
D3456-1	107559	-1	103539	11/20/2013 2:12:36 PM
D3533-1	107559	-2	102438	11/20/2013 2:12:38 PM
D3672-11	107559	-8	91746	11/20/2013 2:12:37 PM
D3672-3	107559	-32	93925	11/20/2013 2:12:38 PM
D3672-9	107559	-8	94989	11/20/2013 2:12:37 PM
D412-742-043	107559	-1	108392	12/6/2013 11:28:41 AM
MS21043-3	107559	-13	m126741	11/20/2013 2:12:35 PM
MS21043-4	107559	-29	m127255	11/20/2013 2:12:37 PM
NAS1149C0432R	107559	-32	m126221	12/6/2013 11:28:41 AM
NAS1149C0632R	107559	-8	125654	12/6/2013 11:28:41 AM

